



Standard Grounding Kit for 5/8 in and 7/8 in corrugated coaxial cable and elliptical waveguide 85, 90, 127A, and 132

Product Classification

Product Type	Grounding kit
Product Brand	HELIAX®
Ordering Note	ANDREW® non-standard product

General Specifications

Bonding Conductor Jacketing Material	PVC
Bonding Conductor Material	Copper
Bonding Conductor Wire Size	6 gauge
Cable Type	Corrugated Elliptical waveguide
Color	Black
Grounding Kit Type	Standard Grounding Kits
Grounding Strap Material	Copper
Lug Attachment	Field attached
Lug Type	Two-hole lug
Thread Size	3/8 in

Dimensions

Bonding Conductor Length	1524 mm 60 in
Cable Jacketing Removal Length, maximum	58.42 mm 2.3 in
Cable Jacketing Removal Length, minimum	55.88 mm 2.2 in
Compatible Diameter, maximum	28.702 mm 1.13 in
Compatible Diameter, minimum	21.336 mm 0.84 in
Nominal Size	5/8 in 7/8 in
Waveguide Size	WR62 WG18 R140 WR75 WG17 R120 WR90 WG16 R100

Electrical Specifications

Current Handling	Tested to withstand 100,000 amps peak current surge
Current Handling Test Method	MIL-STD-1757
Grounding, Bonding and Shielding Test Method	MIL-STD-188-124A
Lightning Protection Test Method	IEC 1024-1

Material Specifications

Rivet Material	Copper
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Environmental Specifications

Operating Temperature	-40 °C to +85 °C (-40 °F to +185 °F)
Storage Temperature	-40 °C to +80 °C (-40 °F to +176 °F)
Blowing Rain Test Method	MIL-STD-810, Method 506
Corrosion Test Method	MIL-STD-1344, Method 1001
Freezing Rain/Icing Test Method	MIL-STD-810, Method 521
Humidity Test Method	MIL-STD-1344, Method 1002
Immersion Test Method	IEC 60529:2001, IP68
UV Resistance Test Method	MIL-STD-810, Method 505
Vibration Test Method	MIL-STD-202, Method 214
Weatherproofing Method	Butyl and electric tape

Packaging and Weights

Height, packed	363.22 mm 14.3 in
Width, packed	261.62 mm 10.3 in
Length, packed	63.5 mm 2.5 in
Included	Grounding kit Hardware Lug One roll of 2 in PVC tape One roll of 24 in butyl rubber tape
Packaging quantity	1
Weight, gross	0.83 kg 1.83 lb

Regulatory Compliance/Certifications

Agency	Classification
ISO 9001:2015	Designed, manufactured and/or distributed under this quality management system

REACH-SVHC	Compliant as per SVHC revision on www.andrew.com/ProductCompliance
ROHS	Compliant
UK-ROHS	Compliant

Included Products

- 42615-10 – Butyl Rubber Tape, 24 in
- 9905-71 – Black 2 in PVC Tape, 20 ft

* Footnotes

Grounding, Bonding and Shielding Test Method Military Standard for Grounding, Bonding, and Shielding: Bond Resistance Requirement of a Maximum dc resistance of 0.001 ohm

Lightning Protection Test Method Protection Against Lightning Electromagnetic Impulse, Table 1—Protection Level III–IV, 1995-02



Butyl Rubber Tape, 24 in

Product Classification

Product Type	Weatherproofing tape
Product Brand	HELIAX®
Ordering Note	ANDREW® non-standard product

General Specifications

Application	Provides additional moisture seal for cable connections
Applications per Kit	One 1/2 in–2-1/4 in One 1/2 in–7/8 in One 1/2 in–7/8 in to device Two 1/2 in–1/2 in
Color	Black

Dimensions

Width	63.5 mm 2.5 in
Length	609.6 mm 24 in
Nominal Size	1-1/4 in 1-5/8 in 1/2 in 1/4 in 2-1/4 in 3/8 in 5/8 in 7/8 in

Material Specifications

Material Type	Butyl rubber tape
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Environmental Specifications

Operating Temperature	-55 °C to +85 °C (-67 °F to +185 °F)
UV Resistance Test Method	Butyl test method in QUV weatherometer cycle of 8 hours UV at 150 °F then 4 hours of condensation at 104 °F
UV Resistance, minimum with no degradation	≥1000 hours
Weather Resistance Test Method	04AS00-03.6.0 MIL-STD-1344A, Method 1002

Packaging and Weights

Height, packed	63.5 mm 2.5 in
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42615-10

Width, packed	71.12 mm 2.8 in
Length, packed	25.4 mm 1 in
Packaging quantity	1
Weight, gross	0.17 kg 0.375 lb

Regulatory Compliance/Certifications

Agency

ISO 9001:2015

Classification

Designed, manufactured and/or distributed under this quality management system



Black 2 in PVC Tape, 20 ft

Product Classification

Product Type	Weatherproofing tape
Product Brand	HELIAX®
Ordering Note	ANDREW® non-standard product

General Specifications

Application	Provides additional moisture seal for cable connections
Applications per Kit	Four 1/2 in–1/2 in Four 1/2 in–7/8 in to device One 1/2 in–2-1/4 in Two 1/2 in–7/8 in
Color	Black

Dimensions

Width	50.8 mm 2 in
Length	6096 mm 240 in
Nominal Size	1-1/4 in 1-5/8 in 1/2 in 1/4 in 2-1/4 in 3/8 in 5/8 in 7/8 in

Material Specifications

Material Type	PVC tape
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Environmental Specifications

Operating Temperature	-10 °C to +80 °C (+14 °F to +176 °F)
UV Resistance Test Method	PVC tape test method UL 510, ASTM D1000
Weather Resistance Test Method	04AS00-03.6.0 MIL-STD-1344A, Method 1002

Packaging and Weights

Height, packed	63.5 mm 2.5 in
Width, packed	63.5 mm 2.5 in
Length, packed	50.8 mm 2 in

9905-71

Packaging quantity 1
Weight, gross 0.08 kg | 0.176 lb

Regulatory Compliance/Certifications

Agency	Classification
ISO 9001:2015	Designed, manufactured and/or distributed under this quality management system