

# Installation Instructions

## Connector Attachment

For Braided Cable CNT-400 & C2FP  
 QMA Male, Solder Pin, Right Angle  
 Crimp-type Body: 400PQMR-CR



**1** Remove 23.0 mm (0.906") of Jacket only.

**2** Trim 6.5 mm (0.260") of Braid, exposing foam.

**3** Remove 6.5 mm (0.256") of foam, exposing center conductor.

**4** Chamfer the center conductor at a 45° angle.

**5** Slide part A onto cable, splay out braid as shown.

**6** The cable attachment must be straight and aligned with the hole of connector inner contact. Insert the cable attachment into connector body until stopped; the center conductor must be inserted into inner contact hole. Make sure the braid cover on body sleeve and push part A onto braid.

**7** Solder Inner contact & cable center conductor together. Inspect soldering point, solder should fill cup but not spill over.

**8** Crimp part A at the area as shown. Crimp tool part number is: CTBC.

**9** Press part B into the assembly tightly.



	表一 有毒有害物质或元素名称及含量标识格式					
	有毒有害物质或元素					
部件名称 (Part Name)	铅 (Pb)	汞 (Hg)	镉 (Cd)	六价铬 (Cr6+)	多溴联苯 (PBB)	多溴二苯醚 (PBDE)
连接器 (Connector)	X	O	O	O	O	O

O: 表示有毒有害物质在该部件所有的均质材料中的含量均在SJ/T 11363-2006规定的限量要求以下。  
 X: 表示该有毒有害物质至少在该部件的某一均质材料中的含量超出SJ/T 11363-2006规定的限量要求。

**Installation Training Available at Andrew Institute**

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